

STEELBEAST®

JEI
Solutions
Built for Industry

BM-25P Pipe Bevelling Machine



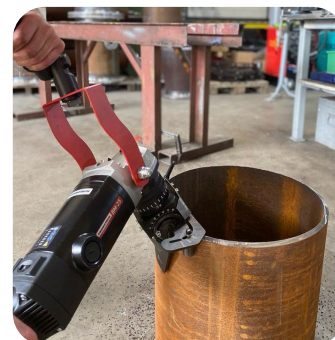
The BM-25P is a powerful, compact bevelling machine designed for fast and accurate preparation of pipes and tubes before welding.

Built for heavy-duty industrial use, it delivers consistent bevels on a wide range of pipe diameters and wall thicknesses with a minimum outside diameter of at least 100 mm.

Capable of producing bevel widths up to 25 mm, the BM-25P uses a high-speed rotary milling head with replaceable inserts for smooth, chatter-free operation. Its adjustable bevel angle and easy setup make it ideal for workshop or site use, providing a complete, efficient solution for pipe bevelling tasks.

FEATURES AND BENEFITS:

- Comfort and ergonomics of work - fully adjustable handle.
- Continuously adjustable bevel angle between 0 and 90 degrees.
- Minimum Pipe OD. 100 mm
- Continuous bevel width adjustment.
- Powerful electric motor.
- Fitted with 5 four-sided indexable cutting inserts.
- Electronic speed control between 1800–5850 rpm.
- Overload protection to prevent motor damage.
- A single milling head, allows less milling resistance and effort for the operator.

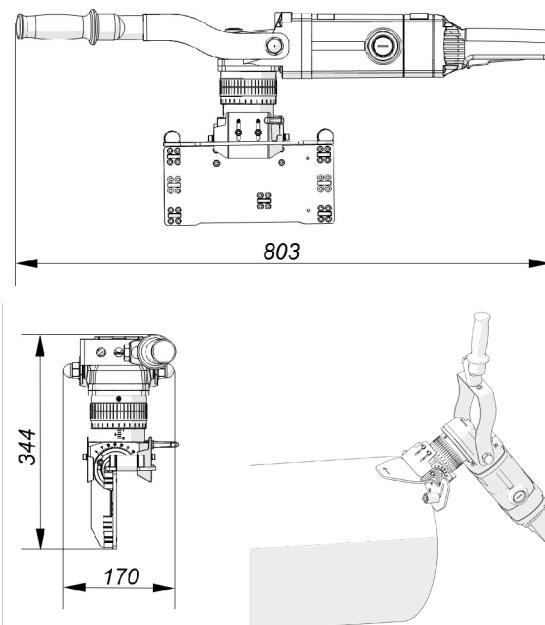


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BM-25P TECHNICAL SPECIFICATION

Voltage	110-120 V, 50-60 Hz 220-240V, 50-60 Hz
Power	2200 W
Spindle speed (without load)	1800-5850 rpm
Maximum bevel width	25 mm (1")
Maximum depth of cut	12,5 mm (1/2")
Bevel angle	0°-90° 15°-75° (recommended)
Minimum workpiece thickness	2 mm (0.08")
Weight	12,5 kg (27 lb)
Product Code	BM25P 110V BM25P/2 240V



The BM-25P uses a face milling head that features:

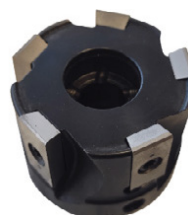
- Less milling resistance.
- Less effort for the operator.
- Increased range of bevel widths that can be made manually up to 25 mm.



Cutting inserts.
Available in packs
of 10 pieces.

Standard shipping set:

- Beveling machine inc. milling head with 5 cutting inserts.
- Pipe Bevelling Plate.
- Plastic box.
- 3 chip guards (basic, 30°, 45°).
- Grease for screws (5 g, 0.17 oz).
- Hex wrenches.
- Operator's manual



Milling head.
Equipped with
cutting inserts
ready for work.



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